

| COMPONENT | MAINTENANCE | FREQUENCY |
|------------------------------|----------------------------------|------------------|
| Motor | Check noise | Monthly |
| | Check housings | Weekly |
| | Check gear case | Weekly |
| | Check temperature | Weekly |
| | Check mounting bolts | Monthly |
| Reducer | Check noise | Monthly |
| | Check temperature | Monthly |
| | Check oil level | Quarterly |
| Drive Chain | Check tension | Quarterly |
| | Lubricate | Weekly |
| | Check for wear | Quarterly |
| Sprockets | Check for wear | Quarterly |
| | Check set screws and keys | Quarterly |
| | Check noise | Monthly |
| | Check bearing lubrication | Quarterly |
| Belt | Check for dirt and dust | Daily |
| | Check tracking | Monthly |
| | Check tension | Monthly |
| | Check for damage | Monthly |
| | Check lacing | Weekly |
| Bearings | Check noise | Monthly |
| | Check mounting bolts | Quarterly |
| | Lubricate wheel bearings | Semiannually |
| V-belts and o-rings | Check noise | Monthly |
| | Check mounting bolts | Quarterly |
| | Check sheave alignment | Monthly |
| Structural | Check bolts for tightness | Monthly |
| Operation of controls | Check switches and buttons | Daily |
| Controls and wiring | Check wires or failing parts | Weekly |
| Pulleys | Check unusual noise | Monthly |
| Rollers | Check for unusual noise | Monthly |
| | Lubricate and adjust cam rollers | Quarterly |
| Mounting Bolts and hold-down | Check tightness | Monthly |
| Electrical cable reel | Check recoil | Monthly |
| Gear boxes | Check temperature | Weekly |
| | Check noise | Monthly |
| | Check mounting bolts | Monthly |
| | Change oil | Quarterly |
| Drive section | Check for vibration | Semiannually |
| Boom roller chains | Clean | Semiannually |
| Track | Clean | Semiannually |
| Structural | Check sheave alignment | Monthly |
| | General overall condition | Monthly |

