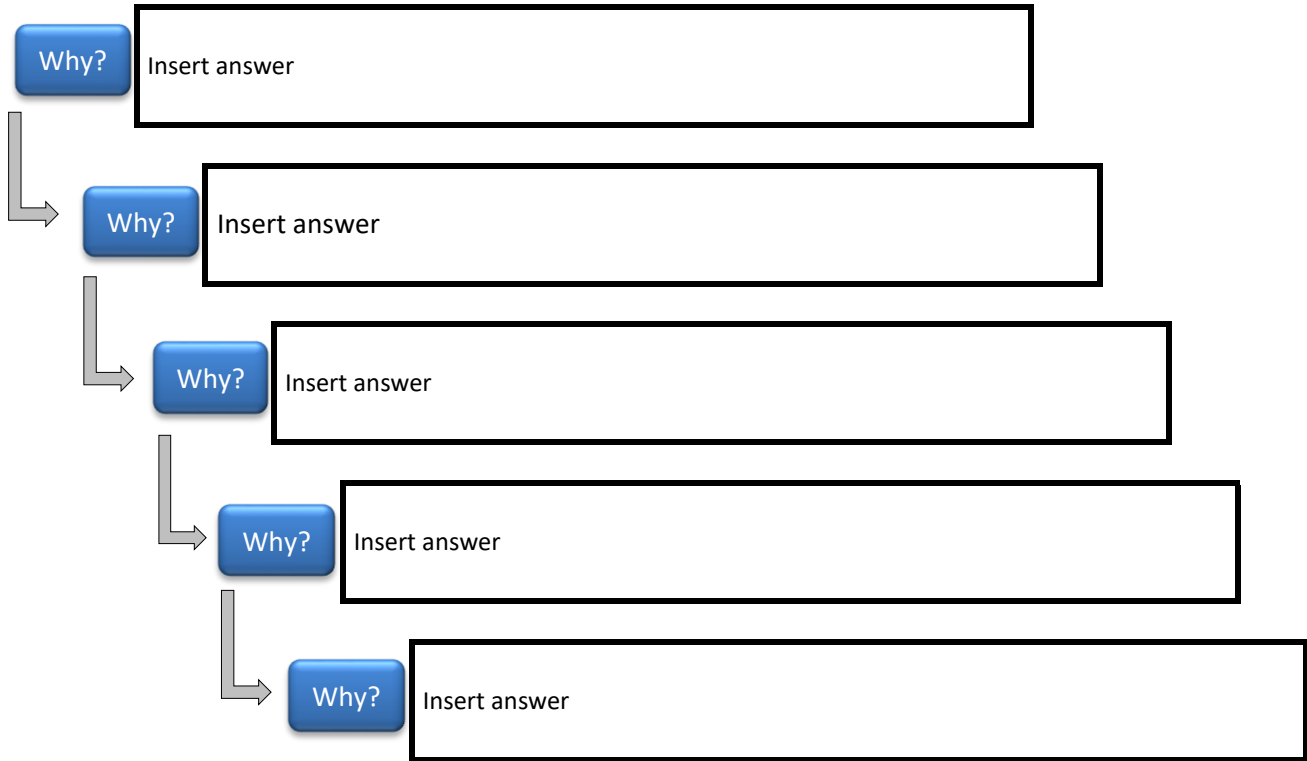


Five Why - Root Cause Analysis

Initial problem statement



Additional Corrective Action Details:
